

REPOX® AC

Solvent-Free Epoxy Colored Primer and Mid-Coat

DESCRIPTION

Epoxy resin based; solvent free, double component **colored epoxy surface primer** and mid-coat material.

APPLICATION AREAS

- Indoor and outdoor
- As a mid-coat layer under the coatings in hygienic environments such as hospitals and laboratories, in food, medicine, dyestuff industries, printing houses, industrial kitchens, airplane maintenance hangars, factories, places where heavy forklift trucks are used, water purification facilities, places exposed to chemical corrosion, warehouses, shopping malls, schools and parking garages,
- To thicken the primer and give strength by sprinkling aggregate on it,
- As filler and repair mortar when mixed with appropriate aggregate
- Under **REPOX** epoxy based floor coatings
- As a primer under **POLAN** polyurethane based floor coatings.

TECHNICAL PROPERTIES

Components	A: Epoxy resin, B: Hardener
Color	Standard RAL colors (except metallic, phosphorous colors and colors beginning with 4000)
Mixture Ratio	A: 13.6 kg, B: 6.4 kg
Mixture Density	1.15 ± 0.05 kg/L (20°C TS EN ISO 2811-1)
Viscosity	900 ± 150 mPas (20°C)
Compressive Strength	65 – 75 N/mm ² (DIN 53504 TS 1967) 7 days
Bond Strength by Pull-off	> 2 N/mm ² (EN 1504-2) 7 days
Tensile Elongation	> 10% (DIN 53504 TS 1967) 7 days
Abrasion Resistance (Taber)	< 100 mg, 1000 cycle (EN 1504-2)
Impact Resistance	Class III (EN 1504-2)
Capillary Absorption and Water Permeability	w < 0.1 kg/(m ² . h ^{0.5}) (EN 1062-3)
Solid Content (Mixture)	By weight 100%, by volume 100%
Hardness (Shore D)	75 ± 5 (ASTM D 2240, DIN 53505)
Pot Life	30 – 40 minutes (23°C, 200 g, DIN 16945)
Application Temperature	Between +10°C and +30°C
Dirt Pick-up Time	3 – 4 hours (23°C TS 4317)
Dry to Touch Time	8 – 10 hours (23°C TS 4317)
Top Coat Time	For solvent-free coating: max. 24 hours (23°C TS 4317) For solventborne coating: 36 hours (23°C TS 4317)
Complete Curing Time	7 days (23°C TS 4317)

ADVANTAGES

- Does not contain solvent
- As it has the same color with the top layer epoxy and polyurethane coating or paint to be applied on it, it provides a decorative look in case of a possible abrasion, and it enables to thicken the application as required before the top layer coating.
- Resistant to chemicals and inorganic acids, has high mechanical strength.

CONSUMPTION

200 - 400 g/m² (for 175 - 350 μ thickness) (Varies depending on the absorption and roughness of the surface, and the method of application). When mixed with aggregate, thick mid-coats can be obtained.

PACKAGING

In tin cans, sets of 20 kg (A+B)

APPLICATION

PREPARATION OF THE SURFACE

- The surface must be free of weakly adhered parts, clear of materials that prevent bonding, such as dust, oil, tar, paint, silicone, curing materials, detergents and mold oils, must be primed and be rough to improve adhesion.

MIXTURE

- REPOX AC is packaged as two components in appropriate quantities. First mix each component in itself. Add 6.4 kg of component B (hardener) to 13.6 kg of component A (epoxy resin). Mix for 3-4 minutes until a homogeneous consistency is obtained with a drill with a 300 - 400 rpm mixer tip. Take the whole mixture into a clean container and mix again. If a part of the product is to be used, pay attention to the mixing rates.
- If the application surface is not smooth, you can add aggregate after the mixing.

APPLICATION

- Apply **REPOX A** or **REPOX AE** mixed with aggregate at a ratio of 1/1 by scraping with a trowel. 15 - 20 minutes after the scraping, sprinkle the aggregate homogeneously to cover the entire surface.
- In 24 hours following the application of **REPOX A** or **REPOX AE**, apply as an intermediate coat REPOX AC with aggregate at a ratio of 1/1 with a trowel. Sprinkle dry aggregate in desired grain distribution while REPOX AC is still wet to obtain a toothed surface. Leave for 1 day to dry. Then, sweep the excess aggregate to make the surface ready for coating.
- Apply the coating on it in 24 hours at the latest.

CAUTION

- Avoid application at temperatures below +10°C and above +30°C.
- Use a suitable drill in mixing REPOX AC, never mix by hand or with a trowel.
- Do not add water, solvent, etc. to the mixture. Do not thin with thinner or similar materials.
- Bring the materials to the application area at least 24 hours before in order for them to adapt to the ambient conditions.
- Working and curing times of epoxy resin-based products depend on the ambient and floor temperature. As the viscosity increases at low temperatures, the amount of consumption also increases. The chemical reaction slows down, thus extending the pot life and working time. At high temperatures, the opposite is true.
- If heating is required in the application area, use only electrical, warm air blowing systems so that it does not affect the surface appearance.
- Avoid applying in frozen areas at risk of freezing within 24 hours, or that are directly exposed to the sun and wind.
- Do not walk on for at least 24 hours after the application. Avoid water contact and condensation 48 hours, otherwise carbonation will occur. In this case, clean the surface with sandpaper and apply a thin coat again.
- After the application is finished, clean the equipment only with cellulosic thinner. Hardened grout can only be removed mechanically.
- The opened package should be consumed within a maximum of 1 week under appropriate storage conditions.



Technical Data Sheet (TDS)

Form No: 5.01 TBF Repox AC
Rev: 03 – 08/2022

Date
01 August 2022

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SHELF LIFE

Expires in 12 months. Store unopened packages in a cool, dry environment, protect from sun, between +15°C and +25°C. Protect against freezing.

HEALTH AND SAFETY

As with all chemical products, avoid contact with food, skin, eyes and mouth during use and storage. In case of contact, wash immediately with plenty of water and soap, and if swallowed, consult a doctor immediately. During application, wear work clothes, protective gloves, goggles and masks in accordance with occupational health and safety rules. Do not bring food and beverage into the application areas. Do not approach the storage and application areas with fire. Ventilate the area. Store out of reach of children.

* The application instructions and technical values given for the products have been obtained in our tests in accordance with international standards and our experience, at $23 \pm 2^\circ\text{C}$ temperature and $50 \pm 5\%$ relative humidity. These values may vary depending on ambient conditions. High temperatures shorten the durations, low temperatures extend them. Before starting the application, whether the product is suitable for the application and purpose should be tested by the user. FIXA Construction Chemicals is not responsible for application errors that may occur if the product is used outside of its intended purpose or if the application conditions and recommendations mentioned above are not followed. This Technical Data Sheet is valid until the next revision is published. FIXA reserves the right to change the values specified in this Technical Data Sheet, provided that a new version is published. It is the user's responsibility to check the currency of the document. For more information, please contact our sales department.