

Technical Data Sheet (TDS)

Form No: 5.01 TDS FLEXUP C1TE

Date 01 August 2022 Page

Tile and Ceramic Adhesives / Cement Based Adhesives

FIXA® FLEXUP

Tile and Ceramic Adhesive Mortar C1TE

DESCRIPTION

Cement-based, single-component, polymer-added, high performance powder mortar with **reduced slip** and **long working time**, used for bonding covering materials such as granite and ceramics.

APPLICATION AREAS

- Indoor and outdoor
- Horizontal and vertical surfaces
- Bonding covering materials such as medium and large size floor and wall ceramics, granite, granite

ceramics, marble, clinker, mosaics, decorative brick, natural stone, travertine on concrete, plaster and screed surfaces in wet areas such as bathrooms and kitchens.

TECHNICAL PROPERTIES

Appearance	Grey colored fine powder
Powder Density	~ 1.50 kg/L
Water Mixing Ratio	7 – 7.5 L water / 25 kg powder
Resting Period	5 – 10 minutes
Pot Life	~ 6 hours
Extended Open Time Tensile Adhesion Strength	After min. 30 minutes ≥ 0.5 N/mm ² (EN 1346)
Application Temperature	Between +5°C and +35°C
Tensile Adhesion Strength	≥ 0.5 N/mm² 28 days (EN 1348)
Slip	≤ 0.5 mm (EN 1308)
Walk-on Time	24 hours
Service Temperature	-20°C / +70°C

ADVANTAGES

- Saves labour and time with its long workability time.
- Has high adherence strength.
- Allows sufficient time to adjust applied plates.
- Spread to the surface and combed easily with a trowel.
- Resistant to water and frost.

- Provides high stability and does not sag in vertical applications.
- Allows working with various covering materials in different sizes.
- Covers large areas with less material and gives less load to the structure.

CONSUMPTION

 $3 - 4 \text{ kg/m}^2$

PACKAGING

25 kg kraft bags





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Form No: 5.01 TDS FLEXUP C1TE Rev: 01 – 08/2022

Date 01 August 2022 Page

APPLICATION

PREPARATION OF THE SURFACE

- The surface must be cured.
- The surface must be clear of materials that prevent bonding, such as dust, oil, tar, paint, silicone, curing materials, detergents and mold oils.
- Repair the surface 24 hours before the application with FIXA's appropriate repair mortars depending on the depth and structure of the surface.
- Wet the surface and keep it moist. If the surface is very absorbent, prime it before the application.
- In wet areas, isolate the surface with FİXA's appropriate waterproofing materials before the use of the ceramic adhesive.

PREPARATION OF THE MORTAR

- Add 25 kg of FİXA FLEXUP Tile and Ceramic Adhesive Mortar in approximately 7 7.5 L of clean water and mix with a low speed mixer until there are no lumps.
- Let the mortar rest to mature for 5 10 minutes and mix again 1 2 minutes before use.
- Use the material within 6 hours.

APPLICATION

- Press the adhesive mortar strongly on the surface to form a contact layer and notch the product with a toothed trowel appropriate to the tile size.
- The adhesive mortar should touch at least 80% of the back side of the ceramic.
- Use the double sided adhesion method depending on the size of the floor slabs and the smoothness of the floor and apply the adhesive mortar both on the back of the ceramic and on the surface, and fix the plates in such a way that the carding direction is perpendicular to each other.
- To ensure a good adhesion, apply force with a rubber hammer.
- Mix with AQUALATEX or AQUACEMENT 2K 250 Component B to provide a stronger adhesion in outdoor applications.
- Complete the application by using the appropriate FIXA joint filler, leaving a joint gap compatible with the ceramic size.

CAUTION

- Avoid application at temperatures below +5°C and above +35°C.
- Do not add water more than necessary.
- Avoid application in areas that are frozen, at risk of freezing within 24 hours, or in areas open to direct sun and wind.
- Do not add water or powder to the expired product.

SHELF LIFE

Expires in 12 months. Store unopened packages in a dry environment, stack up to 10 packages on the pallet.

HEALTH AND SAFETY

As with all chemical products, avoid contact with food products, skin, eyes and mouth during use and storage. During the application, use work clothes, protective gloves and glasses in accordance with the occupational and worker health rules. Consult a doctor if accidentally swallowed. In case of contact with skin, rinse with water. Do not leave the cover open. Store out of the reach of children.

The application instructions and technical values given for the products have been obtained in accordance with our tests and experiences in accordance with international standards at 23±2°C temperature and 50±5% relative humidity conditions. These values may vary depending on ambient conditions. High temperatures shorten the times, low temperatures lengthen them. Before starting the application, the user should test whether the product is suitable for the application and purpose. FIXA Yapı Chemicals San. Trade Ltd. Sti. is not responsible. This Technical Data Sheet remains valid until the next revision is published. FIXA reserves the right to change the values specified in this Technical Data Sheet, provided that the new version is published. It is the user's responsibility to check that the document is up-to-date. Please contact our sales department for more information.

